



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-579-015
Job Sheet 169507



Part No: D205-579-015

Job Qty: 1 ea

Part Name: Dual Battery Rack



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 1/3/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heli-Lift International Inc (CHLIF01)

Hangar No. 2 Yorkton Airport, PO Box 1971 Yorkton, SK, S3N3X3 Canada ph:(306) 783-5438

Note: DWG REV B SHEET 9 IPP Rev:B As per Rev B 06-03-07 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/3/18	0.00	0.00	Start Up Stores/Pkg-1		
105	Packaging	1 pcs		1/3/18	0.00	0.00	Packaging1-2		
110	QC	1 pcs		1/3/18	0.00	0.00	QC4		
115	DC	1 pcs		1/3/18	0.00	0.00	DC		
120	Packaging	1 pcs		1/3/18	0.00	0.00	Packaging3-1		
130	QC21-FG	1 Ea		1/3/18	0.00	0.00	QC21		

Part Op 115 - Photocopy bluefile & type labels per PPP205-579-015 CHG002

Descriptions: 120 - Identify and pack for shipping as per PPPD205-579-015 Location: FG017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2121- FIS 8577-	4	2	0	0
	- D3247-1-5016468	4	4	0	0
	- D3249-1-	1	0	0	0
	- D3250-1-5012440	1	1	0	0
	- D3251-041-5016721	1	1	0	0
	- D3252-1-5016477	1	1	0	0
	- D3253-1-5016475	1	1	0	0
	- D3254-041-5016589	1	1	0	0
	- D3254-2-5016592	1	1	0	0
	- D3261-1-5025800	1	2	0	0
	- MS20470AD4-5025789	212	2,908	0	0
	- MS20470AD4-75025787	17	1,051	0	0

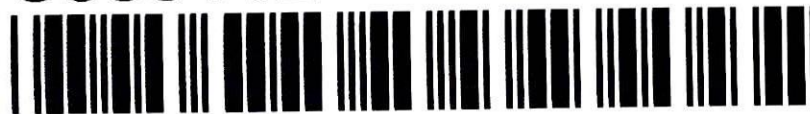
Part Specifications

Specifications could not be found.

DART
AEROSPACE
S033112

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Dual Battery Rack

PART NO: D205-579-015

Original Serial #: S033112

Revision:

Operation: Start up Operation 01/17/18

Change No: CHG002

Job No: 169507

Change Record

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Part Number: D205-579-015

Description: DUAL BATTERY RACK

[illegible]

REFERENCE ONLY

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-579-015 Dual Battery Rack Kit	22.3 lb 10.15 kg	0.0 in 0.0 m	0.0 in lb 0.0 m kg	10.5 in 0.27 m	234.2 in lb 2.74 m kg

5.0 PARTS LIST

-015	Part Number	Description
X	D205-579-015	DUAL BATTERY RACK KIT
4	D2121	CLAMP ASSEMBLY
4	D3247-1	ANGLE
1	D3249-1	TOP
1	D3250-1	BACK
1	D3251-041	CENTRE DIVIDER
1	D3252-1	LARGE SHELF
1	D3253-1	SMALL SHELF
1	D3254-041	SIDE (LH)
1	D3254-2	SIDE (RH)
1	D3261-1	BATTERY CASE TRAY
212	MS20470AD4-5	RIVET
17	MS20470AD4-7	RIVET

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Revision: B

Date: 06.02.08